

View Online at <https://aerobasegroup.com/nsn/5320-01-477-1663>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

1.020 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.094 inches and 0.096 inches

Shank Diameter:

Between 0.122 inches and 0.142 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.421 inches and 0.429 inches

Lubrication:

Cetyl alcohol

Grip Length:

0.625 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

4400 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

15500 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Stainless steel

Material Specification:

Ams 5628 assn standard all material responses

Surface Treatment:

Passivate

Surface Treatment Specification:

Hi shear 258 mfr ref all treatment responses

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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