

View Online at <https://aerobasegroup.com/nsn/5320-01-477-3487>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

0.937 inches

Head Style:

Flush countersunk

Shank Diameter:

0.156 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.326 inches and 0.330 inches

Expansion Device:

Threaded stem

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

0.625 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

180000 pounds per square inch

Thread Size:

0.190 inches

Shear Strength:

95000 single pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

3no heat treatment o collar; washer age to h-1025 condition for 17-4ph, age to th1050 condition for 17-7ph and 15-7 mo per mil-h-6875; collar to be solid film lub per lubeco 905; cxcygrivet-pin assembly threaded, 100 degree flush head, alloy steel

Material:

Steel comp e4340 body or steel comp 4140 body

Material Specification:

Mil-s-5000 military specification single material response body or mil-s-5626 military specification single material response body or mil-s-6040 military specification single material response body

Surface Treatment:

Cadmium body

Surface Treatment Specification:

Qq-p-416, type 1, class 2 federal specification single treatment response washer

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.