

View Online at <https://aerobasegroup.com/nsn/5320-01-477-5627>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.073 inches and 1.093 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.122 inches and 0.142 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.3898 inches and 0.3948 inches

**End Application:**

F-18 e/f

**Grip Length:**

Between 0.683 inches and 0.693 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin-rivet, threaded, shear, 100 degree c'sunk head, hex point

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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