

View Online at <https://aerobasegroup.com/nsn/5320-01-477-5633>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.615 inches and 1.635 inches

**Head Style:**

Err-090

**Width Between Flats:**

Between 0.104 inches and 0.119 inches

**Shank Diameter:**

Between 0.1810 inches and 0.1840 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.345 inches and 0.352 inches

**Lubrication:**

Solid film and cetyl alcohol, specification 305, hi-shear corp

**End Application:**

F18 e/f

**Grip Length:**

Between 1.120 inches and 1.130 inches

**Thread Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Countersink Angle:**

100.0 degrees

**Criticality Code Justification:**

Agav

**Product Name:**

Pin, rivet, threaded-tension, 100 degree c sunk head, hex point drive

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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