

View Online at <https://aerobasegroup.com/nsn/5320-01-477-5644>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.635 inches and 0.655 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.094 inches and 0.096 inches

**Shank Diameter:**

0.249 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.470 inches and 0.477 inches

**Lubrication:**

Solid film and cetyl alcohol

**End Application:**

F/a-18 e/f aircraft

**Grip Length:**

0.250 inches

**Thread Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Criticality Code Justification:**

Agav

**Product Name:**

(inavy) pin-riquet, threaded-tension, 100 degree c'sunk head, hex point drive

**Material:**

Titanium

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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