

View Online at <https://aerobasegroup.com/nsn/5320-01-477-7751>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.553 inches and 1.573 inches

Head Style:

Err-090

Head Height:

Between 0.064 inches and 0.074 inches

Width Between Flats:

Between 0.104 inches and 0.119 inches

Shank Diameter:

Between 0.202 inches and 0.203 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.357 inches and 0.377 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.058 inches and 1.068 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

4350 pounds per square inch

Thread Size:

0.190 inches

Shear Strength:

8100 double pounds per square inch

Special Features:

Nonlubed pins must be used with wet sealant or with lubed collars

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, typeii, class3 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.