

View Online at <https://aerobasegroup.com/nsn/5320-01-478-2068>

Fastener Length:

Between 0.490 inches and 0.510 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.155 inches and 0.159 inches

Shank Style:

Straight

Head Major Diameter:

Between 0.282 inches and 0.290 inches

End Application:

Harrier, ecp27or1

Countersink Angle:

Between 95.0 degrees and 105.0 degrees

Product Name:

Rivet, solid, countersunk 100 degree, precision head, aluminum and titanium, columbian alloy

Special Features:

Hrivets may be furnished with plain ends or chamfered ends; the conical surface of the head shall be concentric with the shank of the rivet; head cocking angle relative to axis of rivet 1/2 degree max

Material:

Aluminum alloy 2117

Material Specification:

Ams4982 assn standard single material response

Surface Treatment:

Anodize

Surface Treatment Specification:

Mil-a-8625, type 2, class1, dichromate seal military specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-a-8625 spec.