

View Online at <https://aerobasegroup.com/nsn/5320-01-478-5444>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

0.638 inches

Head Style:

Err-090

Head Height:

Between 0.064 inches and 0.074 inches

Width Between Flats:

Between 0.079 inches and 0.081 inches

Shank Diameter:

Between 0.202 inches and 0.203 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.357 inches and 0.377 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

End Application:

Aircraft, b-1b cmup blk

Grip Length:

0.313 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Product Name:

Protruding tension head, titanium, pin-riquet threaded

Special Features:

Between 5 dimensions are met after finishing; surface texture per ansi b46.1; hole preparation per nas 618; recommended collars hl75du, hl75v, hl87du, hl198, hl198v, hl198sy, and hl280sy; heat treat to 160,000 psi tensile and 95,000 psi shear

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0