

View Online at <https://aerobasegroup.com/nsn/5320-01-478-6853>

**Fastener Length:**

0.313 inches

**Head Style:**

Modified pan

**Head Height:**

0.037 inches

**Shank Diameter:**

Between 0.155 inches and 0.159 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

Between 0.239 inches and 0.247 inches

**Expansion Device:**

Serrated stem-type w

**Lubrication:**

Dry film

**End Application:**

Aircraft, b-1b

**Grip Length:**

Between 0.126 inches and 0.187 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Stem material is annealed and lock ring is inconel 600; rive (body) surface treatment is dry film coat, cherry specification c 30; nosurface treatment for stem or lock ring

**Material:**

Nickel alloy 600 locking ring

**Material Specification:**

Ams5687 assn standard single material response locking ring

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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