

View Online at <https://aerobasegroup.com/nsn/5320-01-478-6899>

Fastener Length:

Between 2.365 inches and 2.385 inches

Head Style:

Universal

Head Height:

Between 0.040 inches and 0.050 inches

Shank Diameter:

Between 0.093 inches and 0.097 inches

Shank Style:

Countersunk (undrilled)

Head Major Diameter:

Between 0.178 inches and 0.196 inches

End Application:

C130 hercules

Special Features:

Tend item elevator trim actuator, screw jack; rivet shall drive cold satisfactorily with full heads free from cracks; uniform quality free from scale, fins, seams clinch or die marks, cold shuts or other injurious effects; heat treat and partially precipitation heat treat at 1650 degrees for 25 min and oil quench; age at 1250 degrees to 1350 degrees for 30 to 90 min to meet shear requirements; air cool; shear strength at room temp 85, 000 psi to 95, 000 as heat treated; 90, 000 psi after driving

Material:

Iron alloy 660

Material Specification:

Amsa286 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A040a0