## NSN 5320-01-478-6899

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Fastener Length:
Between 2.365 inches and 2.385 inches
Head Style:
Universal
Head Height:
Between 0.040 inches and 0.050 inches
Shank Diameter:
Between 0.093 inches and 0.097 inches
Shank Style:
Countersunk (undrilled)
Head Major Diameter:
Between 0.178 inches and 0.196 inches
End Application:
C130 hercules
Special Features:
Tend item elevator trim actuator, screw jack; rivet shall drive cold satisfactorly with full heads free from cracks; uniform quality free from
scale, fins, seams clinch or die marks, cold shuts or other injurous effects; heat treat and partially precipitation heat treat at 1650 degrees
for 25 min and oil quench; age at 1250 degrees to 1350 degrees for 30 to 90 min to meat shear requirements; air cool; shear strength at
room temp 85, 000 psi to 95, 000 as heat treated; 90, 000 psi after driving
Material:
Iron alloy 660
Material Specification:
Amsa286 assn standard single material response
Surface Treatment:
Passivate
Surface Treatment Specification:
Qq-p-35 federal specification single treatment response
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
Yes - demil/mli
Fiig:
A040a0