

View Online at <https://aerobasegroup.com/nsn/5320-01-478-7074>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Black

**Fastener Length:**

Between 4.385 inches and 5.405 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.077 inches and 0.090 inches

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.415 inches and 0.440 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**End Application:**

W/s: helicopter, electronic countermeasures, eh-60a; helicopter, black hawk uh-60a

**Grip Length:**

Between 3.995 inches and 4.005 inches

**Min. Tensile Strength (psi):**

5820 pounds per square inch

**Thread Size:**

0.250 inches

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731 assn standard single material response or ams5737 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Spec. 294, 73197 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

73197-hl448 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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