

View Online at <https://aerobasegroup.com/nsn/5320-01-478-7254>

Thread Class:

3b

Thread Direction:

Right-hand

Collar Outside Diameter:

Between 0.465 inches and 0.475 inches

Collarheight:

0.570 inches

Lubrication:

Cetyl alcohol

Collar Inside Diameter:

0.270 inches

End Application:

Helicopter, attack

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Collar Style:

Threaded (break off) type

Special Features:

Heat treat collar age to t6 condition per mil-h-6088 and washer to age h1025 for 17-4ph, age to th1050 condition for 17-7ph and 15-7mo per mil-h-6875; no lubricant on washer; color finish anodize color brown; go thread gage penetration shall be 3/4 on one revolution after thread lock; surface texture 125 microinches per ansi b46.1-1978; dimentions apply after finish; disigned for use with protruding shear head and 100 degrees flush shear head pins; collar shall be used with alluminum structural material only at temp no exceeding 350 degrees f; for use on sloped surfaces up to 7 degrees maximum on standard and 1/64 oversize pins

Heat Treatment:

T-6 solution heat treated collar

Material:

Steel comp 630 washer or steel comp 631 washer or steel comp 632 washer

Material Specification:

Qq-p-430 federal specification single material response collar or qq-a-225/6 federal specification single material response collar

Surface Treatment:

Anodize collar

Surface Treatment Specification:

Qq-p-416, type1, class2 federal specification single treatment response washer

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

Mil-std (military Standard):

Mil-a-8625 spec.