

View Online at <https://aerobasegroup.com/nsn/5320-01-479-4422>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.628 inches and 0.648 inches

Head Style:

Err-090

Width Between Flats:

Between 0.104 inches and 0.119 inches

Shank Diameter:

Between 0.1810 inches and 0.1840 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.345 inches and 0.352 inches

Lubrication:

Solid film and cetyl alcohol, specification 305, hi-shear corp

End Application:

F18 e/f

Grip Length:

Between 0.308 inches and 0.318 inches

Thread Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

100.0 degrees

Criticality Code Justification:

Agav

Product Name:

Pin, rivet, threaded-tension, 100 degree c sunk head, hex point drive

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0