

View Online at <https://aerobasegroup.com/nsn/5320-01-479-5219>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.638 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.079 inches and 0.080 inches

**Shank Diameter:**

Between 0.202 inches and 0.203 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.377 inches and 0.381 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**End Application:**

Aircraft, b-1b

**Grip Length:**

0.313 inches

**Thread Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Thread Size:**

0.190 inches

**Shear Strength:**

6130 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Product Name:**

100 degree flush ms24894 tension head, titanium

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A528u0