

View Online at <https://aerobasegroup.com/nsn/5320-01-479-5655>

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.155 inches and 0.160 inches

**Shank Style:**

Drive pin

**Head Major Diameter:**

Between 0.2251 inches and 0.2469 inches

**Shear Strength:**

49000 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Rivets shall drive cold with full head free from cracks; head cocking angle normal to axis of rivet 0.500 degree

**Material:**

Nickel alloy

**Material Specification:**

Qq-n-281 federal specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, class 3 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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