

View Online at <https://aerobasegroup.com/nsn/5320-01-479-9178>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.577 inches and 0.590 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.077 inches and 0.090 inches

**Shank Style:**

Pin-rivet, tapered, threaded

**Head Major Diameter:**

Between 0.415 inches and 0.440 inches

**Tip Diameter:**

Between 0.241 inches and 0.244 inches

**Expansion Device:**

Drive stem-type h

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.500 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Shear Breaking Strength:**

9300 double any acceptable of standard range

**Special Features:**

Between major diameter: 0.2486 in. And 0.2495 in.

**Material:**

Steel comp 303se collar

**Material Specification:**

Astma-582 assn standard 2nd material response collar

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, class2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-6526 spec.