

View Online at <https://aerobasegroup.com/nsn/5320-01-484-3537>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 2.125 inches and 2.145 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.1895 inches and 0.1930 inches

**Shank Diameter:**

Between 0.4365 inches and 0.4370 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.8812 inches and 0.8884 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**End Application:**

Aircraft, b-1b

**Grip Length:**

Between 1.495 inches and 1.505 inches

**Thread Qty Per Inch (tpi):**

20

**Thread Size:**

0.073 inches

**Shear Strength:**

125000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp xm-13

**Material Specification:**

Ams5629 assn standard single material response

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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