

View Online at <https://aerobasegroup.com/nsn/5320-01-485-1676>

Thread Class:

3b

Thread Direction:

Right-hand

Collar Outside Diameter:

Between 0.675 inches and 0.685 inches

Collarheight:

0.780 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Collar Inside Diameter:

0.395 inches

End Application:

Missile, minuteman lgm-30

Thready Qty Per Inch (tpi):

24

Thread Size:

0.250 inches

Collar Style:

Threaded (break off) type

Product Name:

Hi-lok collar

Special Features:

This collar is provided with a prevailing torque locking feature; dimensions apply after finish

Material:

Steel comp 630 body

Material Specification:

Ams 5643 assn standard single material response collar

Precious Material:

Silver

Surface Treatment:

Silver collar

Surface Treatment Specification:

Ams 2410 assn standard single treatment response body

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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