

View Online at <https://aerobasegroup.com/nsn/5320-01-485-1676>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Collar Outside Diameter:**

Between 0.675 inches and 0.685 inches

**Collarheight:**

0.780 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

0.395 inches

**End Application:**

Missile, minuteman lgm-30

**Thready Qty Per Inch (tpi):**

24

**Thread Size:**

0.250 inches

**Collar Style:**

Threaded (break off) type

**Product Name:**

Hi-lok collar

**Special Features:**

This collar is provided with a prevailing torque locking feature; dimensions apply after finish

**Material:**

Steel comp 630 body

**Material Specification:**

Ams 5643 assn standard single material response collar

**Precious Material:**

Silver

**Surface Treatment:**

Silver collar

**Surface Treatment Specification:**

Ams 2410 assn standard single treatment response body

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A530g0