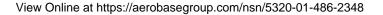
## NSN 5320-01-486-2348

Pin-rivet - Page 1 of 2





## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 1.678 inches and 1.698 inches

#### Head Style:

Flush countersunk

#### Width Between Flats:

Between 0.1270 inches and 0.1295 inches

#### Shank Diameter:

Between 0.3422 inches and 0.3432 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.6287 inches and 0.6335 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

#### Grip Length:

Between 1.183 inches and 1.193 inches

## Thready Qty Per Inch (tpi):

24

## Min. Tensile Strength (psi):

160000 pounds per square inch

## **Thread Size:**

0.312 inches

## Shear Strength:

95000 single pounds per square inch

## Countersink Angle:

100.0 degrees

#### Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740

## **Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military

specification 3rd material response

#### Surface Treatment:

Cadmium and chromate

## Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

## Thread Series Designator:

Unjf

#### Shelf Life:

N/a

# NSN 5320-01-486-2348

Pin-rivet - Page 2 of 2

Unit Of Measure:

---

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.

