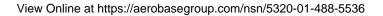
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## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 1.098 inches and 1.118 inches

#### Head Style:

Flush countersunk

### Width Between Flats:

Between 0.0947 inches and 0.0967 inches

## Shank Diameter:

Between 0.2641 inches and 0.2651 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

0.399 inches

## End Application:

F-16 aircraft

## Grip Length:

Between 0.689 inches and 0.750 inches

## Thready Qty Per Inch (tpi):

28

#### Thread Size:

0.250 inches

#### **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

#### Material:

Steel comp 8740 or steel comp 4340

#### Material Specification:

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

#### Surface Treatment:

Cadmium and chromate

#### **Surface Treatment Specification:**

Qq-p-416 type 2, cl ii federal specification single treatment response

#### **Thread Series Designator:**

Unjf

## **Specification Data:**

80205-nas4452 professional/industrial association standard

## Shelf Life:

N/a

#### Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.

