

View Online at <https://aerobasegroup.com/nsn/5320-01-490-2994>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.060 inches and 1.080 inches

Head Style:

Flush countersunk

Width Between Flats:

0.170 inches

Shank Diameter:

Between 0.3115 inches and 0.3120 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

0.602 inches

End Application:

F-22

Grip Length:

Between 0.620 inches and 0.630 inches

Thready Qty Per Inch (tpi):

24

Thread Size:

0.3125 inches

Shear Strength:

14600 double pounds per square inch

Countersink Angle:

Between 99.3 degrees and 100.3 degrees

Product Name:

Pin, shoulder, headless

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Ams2486 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0