

View Online at <https://aerobasegroup.com/nsn/5320-01-490-3097>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.295 inches and 1.315 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

0.350 inches

**End Application:**

F22

**Grip Length:**

Between 0.990 inches and 1.010 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Shear Strength:**

5380 double pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 100.0 degrees

**Product Name:**

Pin, shoulder, headless

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

Ams2486 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A528u0