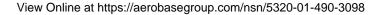
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## Thread Class:

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 1.152 inches and 1.172 inches

#### Head Style:

Flush countersunk

### Width Between Flats:

Between 0.0947 inches and 0.0967 inches

### Shank Diameter:

Between 0.2490 inches and 0.2495 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

0.475 inches

#### End Application:

F22

Grip Length:

Between 0.807 inches and 0.817 inches

## Thready Qty Per Inch (tpi):

28

## Thread Size:

0.250 inches

#### Shear Strength:

9300 double pounds per square inch

#### **Countersink Angle:**

Between 99.0 degrees and 100.0 degrees

## **Product Name:**

Pin, shoulder, headless

#### Material:

Titanium alloy uns r56400

## Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

## Surface Treatment:

Phosphate

## Surface Treatment Specification:

Ams2486 assn standard single treatment response

## Thread Series Designator:

Unjf

## Shelf Life:

N/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

