

View Online at <https://aerobasegroup.com/nsn/5320-01-491-2829>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.865 inches and 1.885 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.1275 inches and 0.1290 inches

**Shank Diameter:**

Between 0.3271 inches and 0.3276 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.5569 inches and 0.5619 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 1.370 inches and 1.380 inches

**Thready Qty Per Inch (tpi):**

24

**Thread Size:**

0.3125 inches

**Countersink Angle:**

100.0 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4967 assn standard single material response or ams 4928 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Per hi-shear specification no 294 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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