

View Online at <https://aerobasegroup.com/nsn/5320-01-491-2829>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.865 inches and 1.885 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.1275 inches and 0.1290 inches

Shank Diameter:

Between 0.3271 inches and 0.3276 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.5569 inches and 0.5619 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 1.370 inches and 1.380 inches

Thready Qty Per Inch (tpi):

24

Thread Size:

0.3125 inches

Countersink Angle:

100.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4967 assn standard single material response or ams 4928 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Per hi-shear specification no 294 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0