

View Online at <https://aerobasegroup.com/nsn/5320-01-494-6948>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.358 inches and 0.365 inches

**Lubrication:**

Dry film

**End Application:**

F-18 e/f

**Grip Length:**

Between 0.558 inches and 0.568 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

Between 99.0 degrees and 100.0 degrees

**Criticality Code Justification:**

Agav

**Product Name:**

Pin, rivet, fluted threads-shear 100 degree c sunk, hex point drive 0.0156 oversize cres (125 ksi fsu)

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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