

View Online at <https://aerobasegroup.com/nsn/5320-01-494-6948>

Thread Class:

3a

Thread Direction:

Right-hand

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.358 inches and 0.365 inches

Lubrication:

Dry film

End Application:

F-18 e/f

Grip Length:

Between 0.558 inches and 0.568 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

Between 99.0 degrees and 100.0 degrees

Criticality Code Justification:

Agav

Product Name:

Pin, rivet, fluted threads-shear 100 degree c sunk, hex point drive 0.0156 oversize cres (125 ksi fsu)

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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