

View Online at <https://aerobasegroup.com/nsn/5320-01-495-9457>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.895 inches and 0.920 inches

Head Style:

Flush countersunk

Shank Diameter:

0.2209 inches

Shank Style:

Err-090

Head Major Diameter:

Between 1.011 inches and 1.094 inches

Tip Diameter:

Between 0.6163 inches and 0.6230 inches

Lubrication:

Dry film and cetyl alcohol

End Application:

B1-bacft

Grip Length:

Between 0.615 inches and 0.630 inches

Thready Qty Per Inch (tpi):

18

Thread Size:

0.6250 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

125 ksi min. Shear; 220 ksi min. Tensile; lubrication dry film plus cetyl alcohol per bps171

Material:

Steel comp xm-13

Material Specification:

Ast-5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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