

View Online at <https://aerobasegroup.com/nsn/5320-01-497-2874>

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.2175 inches and 0.2185 inches

**Shank Style:**

Blind rivet, nut and bolt (assembly)

**Head Major Diameter:**

0.270 inches

**Expansion Device:**

Threaded stem

**End Application:**

Cbr+ecp-904; f/a-18e/f hornet aircraft

**Grip Length:**

Between 0.157 inches and 0.219 inches

**Features Provided:**

Self-locking

**Min. Tensile Strength (psi):**

1250 pounds per square inch

**Shear Strength:**

4600 double pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Visu-lok fastener, blind, internally threaded, external sleeve

**Heat Treatment:**

Annealed nut

**Material:**

Stainless steel sleeve

**Material Specification:**

Sae-ams4928 assn standard 1st material response nut or sae-as-4967 assn standard 2nd material response nut

**Surface Treatment:**

Passivate sleeve

**Surface Treatment Specification:**

Sae-ams qq-p-35 assn standard all treatment responses sleeve

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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