

View Online at <https://aerobasegroup.com/nsn/5320-01-497-2874>

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.2175 inches and 0.2185 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

0.270 inches

Expansion Device:

Threaded stem

End Application:

Cbr+ecp-904; f/a-18e/f hornet aircraft

Grip Length:

Between 0.157 inches and 0.219 inches

Features Provided:

Self-locking

Min. Tensile Strength (psi):

1250 pounds per square inch

Shear Strength:

4600 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Visu-lok fastener, blind, internally threaded, external sleeve

Heat Treatment:

Annealed nut

Material:

Stainless steel sleeve

Material Specification:

Sae-ams4928 assn standard 1st material response nut or sae-as-4967 assn standard 2nd material response nut

Surface Treatment:

Passivate sleeve

Surface Treatment Specification:

Sae-ams qq-p-35 assn standard all treatment responses sleeve

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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