

View Online at <https://aerobasegroup.com/nsn/5320-01-499-0461>

**Fastener Length:**

0.613 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.139 inches and 0.143 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

Between 0.221 inches and 0.229 inches

**Expansion Device:**

Serrated stem-type w

**End Application:**

Ge f414-400 engine

**Grip Length:**

Between 0.438 inches and 0.500 inches

**Min. Tensile Strength (psi):**

570 pounds per square inch

**Shear Strength:**

1220 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Criticality Code Justification:**

Agav

**Product Name:**

Rivet, blind - flat head

**Special Features:**

Stem grip end diameter maximum 0.140, expander diameter maximum 0.143; procurement specification nas1687

**Material:**

Nickel alloy 600 sleeve

**Material Specification:**

Ams5731 assn standard single material response mechanical lock

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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