

View Online at <https://aerobasegroup.com/nsn/5320-01-499-9314>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.115 inches and 1.135 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 1.1270 inches and 1.1295 inches

Shank Diameter:

Between 0.3256 inches and 0.3276 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.6287 inches and 0.6335 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

End Application:

Aircraft, b-1b

Grip Length:

Between 0.620 inches and 0.630 inches

Thread Qty Per Inch (tpi):

24

Thread Size:

0.3125 inches

Shear Strength:

21100 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Hi-shear specification 258 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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