

View Online at <https://aerobasegroup.com/nsn/5320-01-504-9612>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.760 inches and 0.785 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.215 inches and 0.221 inches

**Shank Style:**

Pin-rivet, tapered, threaded

**Head Major Diameter:**

Between 0.290 inches and 0.337 inches

**Tip Diameter:**

Between 0.184 inches and 0.269 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.428 inches and 0.443 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type ii, class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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