

View Online at <https://aerobasegroup.com/nsn/5320-01-504-9702>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 2.193 inches and 2.218 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.440 inches and 0.473 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

Between 0.640 inches and 0.711 inches

Tip Diameter:

Between 0.429 inches and 0.436 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 1.740 inches and 1.755 inches

Thready Qty Per Inch (tpi):

20

Thread Size:

0.438 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Iron alloy 660

Material Specification:

Ams 5737 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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