

View Online at <https://aerobasegroup.com/nsn/5320-01-508-8813>

**Thread Class:**

3

**Thread Direction:**

Right-hand

**Head Style:**

Flush countersunk

**Width Between Flats:**

0.112 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.350 inches and 0.381 inches

**End Application:**

F-22

**Grip Length:**

Between 0.245 inches and 0.255 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.1900 inches

**Shear Strength:**

7060 double pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 100.0 degrees

**Product Name:**

Pin-rivet

**Material:**

Nickel alloy 718

**Material Specification:**

Ams5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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