

View Online at <https://aerobasegroup.com/nsn/5320-01-509-4412>

**Fastener Length:**

0.642 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.162 inches and 0.164 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

0.334 inches

**Expansion Device:**

Serrated stem-type w

**Lubrication:**

Cetyl alcohol or dry film or solid film

**End Application:**

B1b aircraft

**Grip Length:**

Between 0.656 inches and 0.720 inches

**Shear Strength:**

1980 single pounds per square inch

**Countersink Angle:**

Between 98.30 degrees and 101.30 degrees

**Material:**

Iron alloy 660

**Material Specification:**

Ams5737 assn standard single material response

**Surface Treatment:**

Passivate stem

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response stem

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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