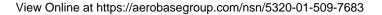
## NSN 5320-01-509-7683

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## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 0.895 inches and 0.915 inches

## Head Style:

Flush countersunk

### Width Between Flats:

Between 0.160 inches and 0.180 inches

#### Shank Diameter:

Between 0.3427 inches and 0.3432 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

0.635 inches

## End Application:

B1-b aircraft

## Grip Length:

0.4375 inches

## Thready Qty Per Inch (tpi):

24

## Thread Size:

0.3125 inches

#### Shear Strength:

23200 double pounds per square inch

#### **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

## **Product Name:**

Pin-rivet threaded

#### Material:

Steel comp xm-13

#### **Material Specification:**

Ams 5629 assn standard single material response

#### Surface Treatment:

Passivate

## Surface Treatment Specification:

Hi-shear spec. No. 258 mfr ref single treatment response

## Thread Series Designator:

Unjf

## Shelf Life:

N/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

