# NSN 5320-01-511-4814

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# Fastener Length:

0.510 inches

## Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

## Shank Diameter:

Between 0.093 inches and 0.097 inches

## Shank Style:

Self-plugging mechanically locked stem

## Head Major Diameter:

Between 0.169 inches and 0.189 inches

## Expansion Device:

Serrated stem-type w

## Lubrication:

Dry film

## End Application:

B-2 bomber

Grip Length:

Between 0.313 inches and 0.375 inches

# Min. Tensile Strength (psi):

300 pounds per square inch

# Shear Strength:

660 single pounds per square inch

# Countersink Angle:

Between 99.0 degrees and 101.0 degrees

#### Material:

Iron alloy 660 stem

# Material Specification:

Qq-n-281 federal specification single material response locking ring

#### Surface Treatment:

Passivate stem

# Surface Treatment Specification:

Qq-p-35 federal specification single treatment response stem

#### Shelf Life:

N/a

#### Unit Of Measure:

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#### Demilitarization:

No

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