

View Online at <https://aerobasegroup.com/nsn/5320-01-513-7415>

Fastener Length:

1.250 inches

Head Style:

Countersunk w/ reverse chamfer

Head Height:

0.044 inches

Shank Diameter:

Between 0.186 inches and 0.189 inches

Shank Style:

Straight w/radius chamfered tip

Head Major Diameter:

Between 0.256 inches and 0.258 inches

End Application:

Fighter aircraft-first (f18 e/f)

Countersink Angle:

Between 118.5 degrees and 121.5 degrees

Criticality Code Justification:

Agav

Product Name:

Rivet, solid, 120 degree flush interference shear head

Material:

Aluminum alloy 2117

Material Specification:

Qq-a-430 federal specification 1st material response

Surface Treatment:

Anodize

Surface Treatment Specification:

Mil-a-8625, type 2, class 1, dichromate military specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-a-8625 spec.