

View Online at <https://aerobasegroup.com/nsn/5320-01-516-3173>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.627 inches and 0.647 inches

Head Style:

Err-090

Head Height:

Between 0.045 inches and 0.055 inches

Shoulder Diameter:

Between 0.104 inches and 0.119 inches

Shoulder Length:

Between 0.307 inches and 0.317 inches

Shank Diameter:

Between 0.1810 inches and 0.1840 inches

Shank Style:

Err-090

Head Major Diameter:

Between 0.295 inches and 0.315 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Thread Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

7060 double pounds per square inch

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Hi-shear 258 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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