

View Online at <https://aerobasegroup.com/nsn/5320-01-517-9668>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Head Style:**

Err-090

**Head Height:**

Between 0.059 inches and 0.069 inches

**Width Between Flats:**

Between 0.094 inches and 0.096 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.387 inches and 0.412 inches

**Collar Outside Diameter:**

Between 0.408 inches and 0.412 inches

**Collarheight:**

Between 0.455 inches and 0.475 inches

**Collar Inside Diameter:**

Between 0.257 inches and 0.261 inches

**Grip Length:**

0.312 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Collar Style:**

Threaded break off type

**Material:**

Titanium alloy uns r56400 body

**Material Specification:**

Ams4928 assn standard single material response body or ams4967 assn standard single material response body

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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