

View Online at <https://aerobasegroup.com/nsn/5320-01-518-3611>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.108 inches and 1.128 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0805 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

0.345 inches

End Application:

F22

Grip Length:

Between 0.807 inches and 0.817 inches

Thread Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

3850 pounds per square inch

Thread Size:

0.1900 inches

Shear Strength:

6125 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Nickel alloy 718

Material Specification:

Ams5662 assn standard single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

Yes - demil/mli

Fig:

A528u0