

View Online at <https://aerobasegroup.com/nsn/5320-01-519-0113>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.170 inches and 1.190 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

0.350 inches

End Application:

F22

Grip Length:

Between 0.870 inches and 0.880 inches

Thread Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

4350 pounds per square inch

Thread Size:

0.1900 inches

Shear Strength:

7060 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 100.0 degrees

Special Features:

S"indicates spline lock recess

Material:

Nickel alloy 718

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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