

View Online at <https://aerobasegroup.com/nsn/5320-01-519-5480>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.435 inches and 1.455 inches

Head Style:

Flush countersunk

Width Between Flats:

0.170 inches

Shank Diameter:

Between 0.3115 inches and 0.3120 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

0.602 inches

End Application:

F-22

Grip Length:

Between 0.995 inches and 1.005 inches

Thread Qty Per Inch (tpi):

24

Thread Size:

0.3125 inches

Shear Strength:

19160 double pounds per square inch

Countersink Angle:

Between 99.3 degrees and 100.3 degrees

Material:

Nickel alloy 718

Material Specification:

Ams5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A528u0