

View Online at <https://aerobasegroup.com/nsn/5320-01-519-5748>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.215 inches and 1.235 inches

Head Style:

Flush countersunk

Head Height:

0.060 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

0.358 inches

End Application:

F22

Grip Length:

Between 0.870 inches and 0.880 inches

Thread Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

4400 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

12260 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 100.0 degrees

Material:

Nickel alloy 718

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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