

View Online at <https://aerobasegroup.com/nsn/5320-01-520-9399>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.108 inches and 1.128 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.3729 inches and 0.3813 inches

Lubrication:

Dry film and cetyl alcohol

End Application:

F18 e/f

Grip Length:

Between 0.808 inches and 0.818 inches

Thread Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Criticality Code Justification:

Agav

Product Name:

Pin, rivet, fluted threads-tension, 100 degree c'sunk, hex point drive

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0