

View Online at <https://aerobasegroup.com/nsn/5320-01-521-3929>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.990 inches and 1.010 inches

**Head Style:**

Flush countersunk

**Head Height:**

Between 0.059 inches and 0.061 inches

**Hole Diameter:**

Between 0.094 inches and 0.096 inches

**Shoulder Diameter:**

0.249 inches

**Shoulder Length:**

Between 0.932 inches and 0.942 inches

**Shank Diameter:**

Between 0.241 inches and 0.244 inches

**Shank Style:**

Err-090

**Head Major Diameter:**

Between 0.358 inches and 0.365 inches

**Hole Depth:**

0.140 inches

**Lubrication:**

Cetyl alcohol and dry film and solid film

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Special Features:**

Lubricant type hi-kote 2 solid film lubricant or dry film lubricant per as 5272 (kalgard fa, incotec tec-lube or em620c only) plus cetyl alcohol lubricant per mil-I-87132, (do not spin)

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4925 and/or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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