

View Online at <https://aerobasegroup.com/nsn/5320-01-521-4305>

Thread Class:

3a

Fastener Length:

Between 1.115 inches and 1.135 inches

Head Style:

Flush countersunk

Hole Diameter:

Between 0.094 inches and 0.096 inches

Shoulder Diameter:

0.249 inches

Shoulder Length:

Between 0.932 inches and 0.942 inches

Shank Diameter:

Between 0.241 inches and 0.244 inches

Shank Style:

Err-090

Head Major Diameter:

Between 0.358 inches and 0.365 inches

Hole Depth:

0.140 inches

Lubrication:

Cetyl alcohol and dry film and solid film

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

100.0 degrees

Special Features:

Lubricant type hi-kote 2 solid film lubricant or dry film lubricant per as 5272 (kalgard fa, incotec tec-lube or em620c only) plus cetyl alcohol lubricant per mil-I-87132, (do not spin)

Material:

Titanium alloy uns r56400

Material Specification:

Ams4925 and/or ams4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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