

View Online at <https://aerobasegroup.com/nsn/5320-01-521-4327>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.678 inches and 0.697 inches

**Head Style:**

Flush countersunk

**Head Height:**

Between 0.066 inches and 0.068 inches

**Hole Diameter:**

Between 0.127 inches and 0.129 inches

**Shoulder Diameter:**

0.312 inches

**Shoulder Length:**

0.122 inches

**Shank Diameter:**

Between 0.302 inches and 0.306 inches

**Shank Style:**

Err-090

**Head Major Diameter:**

Between 0.438 inches and 0.445 inches

**Hole Depth:**

0.160 inches

**Lubrication:**

Cetyl alcohol and dry film or solid film

**Thready Qty Per Inch (tpi):**

24

**Thread Size:**

0.312 inches

**Countersink Angle:**

100.0 degrees

**Special Features:**

Lubricant type hi-kote 2 solid film or dry film lubricant per as 5272 (kalgard fa, incotec tec-lube or em620c only) plus cetyl alcohol lubricant per mil-I-87132, (do not spin)

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4925 and/or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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