

View Online at <https://aerobasegroup.com/nsn/5320-01-521-5343>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.678 inches and 0.697 inches

Head Style:

Flush countersunk

Shoulder Diameter:

0.163 inches

Shoulder Length:

0.337 inches

Shank Diameter:

Between 0.157 inches and 0.159 inches

Shank Style:

Err-090

Head Major Diameter:

Between 0.237 inches and 0.244 inches

Lubrication:

Cetyl alcohol and dry film and solid film

Thready Qty Per Inch (tpi):

32

Thread Size:

0.164 inches

Countersink Angle:

100.0 degrees

Special Features:

Lubricant type hi-kote 2 solid film lubricant or dry film lubricant per as527 (kalgard fa, incotec tec-lub or em620c only) plus cetyl alcohol lubricant per mil-l-87132(do not spin)

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0